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PRODUCT IDENTITY: CR DENATURED ALCOHOL

NEW MSDS DATE: 03/25/2008

MATERIAL SAFETY DATA SHEET

This Material Safety Data Sheet conforms to the requirements of ANSI Z400.1, using the International Chemical Safety Cards of the Global Harmonizing System. THIS MSDS COMPLIES WITH 29 CFR 1910.1200 (HAZARD COMMUNICATION STANDARD) IMPORTANT: Read this MSDS before handling & disposing of this product. Pass this information on to employees, customers, & users of this product.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY

PRODUCT IDENTITY: CR DENATURED ALCOHOL

COMPANY IDENTITY: PACKAGING SERVICE CO., INC.

COMPANY ADDRESS: 1904 MYKAWA ROAD / P O Box 875

COMPANY CITY: PEARLAND, TX 77581 COMPANY PHONE: 1-281-485-1458 CHEMTREC PHONE: 1-800-424-9300

SECTION 2. COMPOSITION/INFORMATION ON INGREDIENTS

CONTAINS: 65-75% METHANOL (67-56-1)[200-659-6],

20-30% ETHANOL (64-17-5)[200-578-6],

0-10% METHYL ISOBUTYL KETONE (108-10-1)[203-550-1],

0-10% ISOPROPANOL (67-63-0)[200-661-7]

Number in parentheses is CAS #, number in brackets is European EC #.

CRDENA SECTION 3. HAZARDS IDENTIFICATION

EXPOSURE PREVENTION: PREVENT DISPERSION OF MISTS OR DUST! AVOID EXPOSURE OF ADOLESCENTS, CHILDREN!

RISK STATEMENTS:

R36/37/38 Irritating to eyes, respiratory system and skin. R39/23/24/25 Toxic: danger of very serious irreversible effects through inhalation, in contact with skin and if swallowed. R11 Highly Flammable. R20 Harmful by inhalation. Risk of serious damage to eyes. R41 Repeated exposure may cause skin dryness or cracking. R66 Vapors may cause drowsiness and dizziness. R67

SAFETY STATEMENTS:

S24/25	Avoid contact with skin and eyes.
s 7	Keep container tightly closed.
s9	Keep container in a well-ventilated place.
S16	Keep away from sources of ignition. No smoking.
S26	In case of contact with eyes, rinse immediately with
	plenty of water and seek medical advice.
S29	Do not empty into drains.
S45	In case of accident, or if you feel unwell, seek medical advice
	immediately. (Show the label where possible).

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SECTION 4. FIRST AID MEASURES

EYE CONTACT:

For eyes, flush with plenty of water for 15 minutes & get medical attention.

SKIN CONTACT:

In case of contact with skin immediately remove contaminated clothing. Wash thoroughly with soap & water. Wash contaminated clothing before reuse.

INHALATION:

After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR).

SWALLOWING:

Induce vomiting. GET MEDICAL ATTENTION IMMEDIATELY. If no medical personnel are available & patient is conscious, ingestion of an alcoholic beverage may prevent blindness, death. Do NOT induce vomiting to an unconscious or convulsing person.

CRDENA

SECTION 5. FIRE FIGHTING MEASURES

FIRE & EXPLOSION PREVENTIVE MEASURES

NO open flames, NO sparks, & NO smoking. NO contact with oxidants. Above flash point, use a closed system, ventilation, explosion-proof electrical equipment, lighting. Do NOT use compressed air for filling, discharging, or handling.

EXTINGUISHING MEDIA

Use dry powder, AFFF, alcohol-resistant foam, water in large amounts, carbon dioxide.

SPECIAL FIRE FIGHTING PROCEDURES

Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used. Do not enter confined fire-space without full bunker gear. (Helmet with face shield, bunker coats, gloves & rubber boots). Use NIOSH approved positive-pressure self-contained breathing apparatus.

UNUSUAL EXPLOSION AND FIRE PROCEDURES

HIGHLY FLAMMABLE!! VAPORS CAN CAUSE FLASH FIRE

Keep container tightly closed.

Isolate from oxidizers, heat, sparks, electric equipment & open flame. Closed containers may explode if exposed to extreme heat. Applying to hot surfaces requires special precautions. Empty container very hazardous! Continue all label precautions!

SECTION 6. ACCIDENTAL RELEASE MEASURES

PERSONAL PROTECTIVE MEASURES:

EVACUATE DANGER AREA! Consult an expert!

Vapors may ignite explosively & spread long distances. Prevent vapor buildup. Keep unprotected personnel away. Ventilate spill area. Remove all ignition sources. Use complete chemical protective suit with self-contained breathing apparatus.

CONTAINMENT AND CLEAN-UP MEASURES:

Stop spill at source. Dike and contain. Collect leaking liquid in sealable containers. Absorb remaining liquid in sand or inert absorbent. Remove to safe place.

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SECTION 7. HANDLING AND STORAGE

HANDLING

Isolate from oxidizers, heat, sparks, electric equipment & open flame. Use only with adequate ventilation. Avoid breathing of vapor or spray mist. Avoid contact with skin & eyes.

Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse.

Avoid free fall of liquid. Ground containers when transferring. Do not flame cut, saw, drill, braze, or weld. Empty container very hazardous! Continue all label precautions!

STORAGE

Keep in fireproof surroundings. Keep separated from strong oxidants, food & feedstuffs. Keep cool.

Do not store above 49 C/120 F. Keep container tightly closed & upright when not in use to prevent leakage.

CRDENA SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION:

RESPIRATORY EXPOSURE CONTROLS

A respiratory protection program that meets OSHA 29 CFR 1910.134 and ANSI Z86.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant a respirator's use.

VENTILATION

LOCAL EXHAUST : Necessary MECHANICAL (GENERAL) : Acceptable SPECIAL : None OTHER : None

Please refer to ACGIH document, "Industrial Ventilation, A Manual of Recommended Practices", most recent edition, for details.

PERSONAL PROTECTIONS:

Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse.

WORK & HYGIENIC PRACTICES:

Provide readily accessible eye wash stations & safety showers. Wash at end of each workshift & before eating, smoking or using the toilet. Promptly remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.

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SECTION 9. PHYSICAL DATA

APPEARANCE : Liquid, Water-White ODOR: Ketone **BOILING RANGE:** 63 68 117 C / 147 155 243 F 398 C / 750 F (Lowest Component) AUTO IGNITION TEMPERATURE : LOWER FLAMMABLE LIMIT IN AIR (% by vol): 6.1 4 C / 40 F (TCC) FLASH POINT (TEST METHOD): FLAMMABILITY CLASSIFICATION: Class I B GRAVITY @ 68/68 F / 20/20 C : 46.9 API : SPECIFIC GRAVITY (Water=1) : 0.793 POUNDS/GALLON: 6.607 VOC'S (>0.44 Lbs/Sq In): 100.0 Vol. % / 793.2 g/L / 6.607 Lbs/Gal 100.0 Vol. % / TOTAL VOC'S (TVOC) : 793.2 g/L / 6.607 Lbs/Gal 100.0 Vol. % / NONEXEMPT VOC'S (CVOC) : 793.2 g/L / 6.607 Lbs/Gal HAZARDOUS AIR POLLUTANTS (HAPS): 73.0 Wt. % / 579.0 g/L / 4.822 Lbs/Gal VAPOR PRESSURE (mm of Hg)@20 C 84.2 84.2 NONEXEMPT VOC PARTIAL PRESSURE (mm of Hg @ 20 C) VAPOR DENSITY (air=1): 1.3 WATER ABSORPTION: Appreciable REFRACTIVE INDEX : 1.342

SECTION 10. STABILITY & REACTIVITY

STABILITY

Stable under normal conditions.

CONDITIONS TO AVOID

Isolate from oxidizers, heat, sparks, electric equipment & open flame.

MATERIALS TO AVOID

The substance can presumably form explosive peroxides under the influence of light and air, Check for peroxide prior to distillation, eliminate if found Reacts violently with strong oxidants, strong reducing agents, causing fire & explosion hazard.

HAZARDOUS DECOMPOSITION PRODUCTS

Carbon Monoxide, Carbon Dioxide from burning.

HAZARDOUS POLYMERIZATION

Will not occur.

CRDENA SECTION 11. TOXICOLOGICAL INFORMATION

MATERIAL	CAS #	TWA (OSHA)	TLV (ACGIH) HAP
Methanol	67-56-1	200 ppm S	200 ppm S Yes
Ethanol	64-17-5	1000 ppm	1000 ppm A4 No
Methyl Isobutyl Ketone	108-10-1	100 ppm	50 ppm Yes
Isopropanol	67-63-0	400 ppm	200 ppm A4 No
Each component showing `Yes' under "HAR	" is an E	PA Hazardous A	ir Pollutant.

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CRDENA SECTION 11. TOXICOLOGICAL INFORMATION (CONTINUED)

STEL(OSHA/ACGIH) MATERIAL CAS # CEILING 67-56-1 None Known 250 ppm Methanol 108-10-1 None Known 67-63-0 None Known Methyl Isobutyl Ketone 75 ppm 400 ppm Isopropanol

ACUTE HAZARDS

EYE & SKIN CONTACT:

Primary irritation to skin, defatting, dermatitis. Primary irritation to eyes, redness, tearing, blurred vision. Liquid can cause eye irritation. Wash thoroughly after handling.

INHALATION:

Anesthetic. Irritates respiratory tract. Acute overexposure can cause serious nervous system depression. Vapor harmful. Breathing vapor can cause irritation. Acute overexposure can cause harm to kidneys, blood, nerves, liver, lungs. Repeated exposure over TLV can cause blindness.

SWALLOWING:

Can be fatal or cause blindness if swallowed. Cannot be made non-poisonous. POISON ! Can cause irreversible nervous system damage & death. Harmful or fatal if swallowed.

Swallowing can cause abdominal irritation, nausea, vomiting & diarrhea.

SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

CONDITIONS AGGRAVATED

Chronic overexposure can cause harm to kidneys, blood, nerves, liver, lungs. Persons with severe skin, liver or kidney problems should avoid use.

CHRONIC HAZARDS

CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:

This product has no carcinogens listed by IARC, NTP, NIOSH, OSHA or ACGIH, as of this date, greater or equal to 0.1%. Absorption thru skin may be harmful. Studies with laboratory animals indicate this product can cause damage to fetus. Depending on degree of exposure, periodic medical examination is indicated. COMPANY IDENTITY: PACKAGING SERVICE CO., INC. DATE: 03/25/08 PAGE 6 OF 7

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SECTION 12. ECOLOGICAL INFORMATION

MAMMALIAN INFORMATION:

MATERIAL LOWEST KNOWN LETHAL DOSE DATA CAS #

LOWEST KNOWN LD50 (ORAL)

Methanol 67-56-1 1000.0 mg/kg(Man)

LOWEST KNOWN LC50 (VAPORS)

Methyl Isobutyl Ketone 108-10-1 4000 ppm (Rats)

LOWEST KNOWN LD50 (SKIN)

Isopropanol 67-63-0 16400.0 mg/kg (Rabbits)

AQUATIC ANIMAL INFORMATION:

The most sensitive known aquatic group to any component of this product is: Chub 250 ppm or mg/L (24 hour exposure). Keep out of sewers and natural water supplies.

MOBILITY

This material is a mobile liquid.

DEGRADABILITY

This product is completely biodegradable.

ACCUMULATION

This product does not accumulate or biomagnify in the environment.

SECTION 13. DISPOSAL CONSIDERATIONS

Processing, use or contamination may change the waste management options. Recycle / dispose of observing national, regional, state, provincial and local health, safety & pollution laws. If in doubt, contact appropriate agencies.

SECTION 14. TRANSPORT INFORMATION

IF CONTAINER HAS > PRODUCT RQ (SEE SECTION 15) PUT "RQ," BEFORE SHIPPING NAME.

DOT SHIPPING NAME: UN1987, Alcohols, n.o.s.

(Methanol, Methyl Isobutyl Ketone), 3, PG-II

DRUM LABEL: (FLAMMABLE LIQUID)

IATA / ICAO: UN1986, Alcohols, Toxic, n.o.s.

(Methanol, Methyl Isobutyl Ketone), 3, PG-II

IMO / IMDG: UN1986, Alcohols, Toxic, n.o.s.

(Methanol, Methyl Isobutyl Ketone), 3, PG-II

EMERGENCY RESPONSE GUIDEBOOK NUMBER: 131

CRDENA SECTION 15. REGULATORY INFORMATION

EPA REGULATION:

SARA SECTION 311/312 HAZARDS: Acute Health, Fire

All components of this product are on the TSCA list.

SARA Title III Section 313 Supplier Notification

This product contains the indicated <*> toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning & Community Right-To-Know Act of 1986 & of 40 CFR 372. This information must be included in all MSDSs that are copied and distributed for this material.

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CRDENA SECTION 15. REGULATORY INFORMATION (CONTINUED)

WT. % (REG. SECTION) SARA TITLE III INGREDIENTS CAS# RO(LBS) 67-56-1 <70 (311,312,313,RCRA) 108-10-1 <10 (311,312,313,RCRA) *Methanol *Methyl Isobutyl Ketone 5000

> 7364 LB / 3347 KG OF THIS PRODUCT IN 1 CONTAINER EXCEEDS THE "RQ" OF METHANOL. Any release equal to or exceeding the RQ must be reported to the National Response Center (800-424-8802) and appropriate state and local regulatory agencies as described in 40 CFR 302.6 and 40 CFR 355.40 respectively. Failure to report may result in substantial civil and criminal penalties. State & local regulations may be more restrictive than federal regulations.

STATE REGULATIONS:

THIS PRODUCT MEETS REQUIREMENTS OF SOUTHERN CALIFORNIA AQMD RULE 443.1 & SIMILAR REGULATIONS

INTERNATIONAL REGULATIONS

The components of this product are listed on the chemical inventories of the following countries: Australia, Canada, China, Europe (EINECS), Japan, Korea, United Kingdom.

SECTION 16. OTHER INFORMATION

HAZARD RATINGS:

HEALTH (NFPA): 1, HEALTH (HMIS): 3, FLAMMABILITY: 3, REACTIVITY: 0 (Personal Protection Rating to be supplied by user based on use conditions.) This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

EMPLOYEE TRAINING

See Section 3 for Risk & Safety Statements. Employees should be made aware of all hazards of this material (as stated in this MSDS) before handling it.

NOTICE

The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications.

All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency.

Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their use, handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon, information contained herein.

This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process. Unless updated, this Material Safety Data Sheet is valid until 03/25/2011.